

Wrap Around Labeller Banding Machine

AUTOMATIC WRAP-AROUND LABELLER FOR TRAYS BANDING MACHINE

Transform standard trays into professionally branded, retail-ready packs with the Worth-It Pack Automatic Wrap-Around Labeller.

This compact automatic machine applies a printed paper or OPP film band securely around each tray, providing valuable space for branding, product information, ingredients, promotional messages and variable data.

Operating at speeds of up to 25 packs per minute, the machine delivers accurate and consistent band positioning while maintaining continuous production. The wrap-around band improves shelf appeal, can provide a tamper-evident seal and uses considerably less packaging material than many conventional cardboard sleeves.

Manufactured from stainless steel and operated through an easy-to-use PLC touchscreen, the machine can be supplied as a standalone unit or integrated with tray sealers, conveyors, date coders, label-verification systems and automatic reject equipment.

KEY FEATURES

- Automatic wrap-around tray banding
- Production speeds of up to 25 packs per minute
- Suitable for printed paper or OPP film bands
- Accurate positioning of pre-printed bands
- Mitsubishi PLC and touchscreen control
- Heat-sealing system
- Stainless-steel construction
- Adjustable product and band settings
- Compact production footprint
- Low packaging-material consumption
- Continuous automatic operation
- Standalone or fully integrated operation
- Custom models and band widths available
- Remote technical support available



BENEFITS

- Creates premium, retail-ready packaging
- Provides excellent space for branding and product information
- Helps products stand out on the shelf
- Can provide a visible tamper-evident seal
- Keeps the tray and product clearly visible
- Ideal for private-label and promotional packaging
- Reduces packaging-material consumption
- Bands are easy for consumers to remove
- Can replace larger cardboard sleeves or multiple labels
- Makes product, ingredient and language changes easier to manage

SUITABLE PRODUCTS

- Ready meals and prepared foods
- Meat and poultry trays
- Fish and seafood
- Fresh fruit and vegetables
- Bakery and confectionery products
- Cheese and dairy products
- Chilled and frozen foods
- Snack pots and multipacks
- Pharmaceutical and healthcare products
- Cosmetics and personal-care products
- Promotional retail packs
- Industrial and non-food products

TECHNICAL SPECIFICATION

Machine models: BM-30, BM-50 and customised wider-band models

Production speed: Up to 25 packs per minute

Band material: Printed paper or OPP film

BM-30 standard band width: Approximately 28–30 mm

BM-50 standard band width: Approximately 48–50 mm

Wider band options: Custom widths of approximately 60–150 mm, depending on the selected model

Paper specification: Typically 80–100 gsm

OPP film thickness: Typically 40–70 microns, depending on the selected model

Maximum standard pack size: Approximately 320 mm wide x 200 mm high

Minimum standard pack size: Approximately 40 mm wide x 80 mm high

Standard arch size: Approximately 330 mm x 210 mm

Sealing method: Heat sealing

Control system: PLC, servo control and touchscreen

Electrical supply: 220V, 50Hz

Standard power requirement: Approximately 500W

Construction: Stainless steel

Operation: Standalone or integrated into an automatic production line

Final machine specifications, band width and pack-size capacity will be confirmed against the customer's products and production requirements.

OPTIONAL EQUIPMENT AND AUTOMATION

- Automatic infeed conveyor
- Tray-sealer integration
- Thermal-transfer or inkjet date coding
- Variable-information printing
- Pre-printed band positioning
- Vision or label-verification system
- Automatic reject system
- Product counting and spacing
- Outfeed conveyors and accumulation
- Bespoke line controls
- Robotic and custom automation

TOTAL FOOD MACHINES SUPPORT

Total Food Machines supplies complete wrap-around labelling and banding solutions throughout the UK and Ireland.

From initial product trials and band selection through to installation, commissioning and operator training, our experienced team can develop a system around your products, tray dimensions and required production speed.

Whether you require a compact standalone labeller or a fully automated system integrated with your existing tray sealer and conveyors, contact Total Food Machines to discuss an efficient, professional and cost-effective packaging solution. Call Total Food Machines on 02890 994 202 or email sales@totalfoodmachines.com

More Images



MAKE EVERY PACK STAND OUT. PROMOTE YOUR BRAND. SAVE LABOUR.

Premium wrap-around banding transforms everyday trays into eye-catching, retail-ready products that showcase your brand, create a consistent professional finish and reduce manual labour—helping your products stand out where purchasing decisions are made.

PREMIUM PRESENTATION

Enhance and appeal with high-quality confidence.

SAVE LABOUR

Automated banding reduces manual work and increases efficiency.

PROMOTE YOUR BRAND

Consistent branding strengthens your brand and gets you noticed.

CONSISTENT EVERY TIME **SAVES TIME & REDUCES COSTS** **IMPROVES PRODUCT PRESENTATION** **PREMIUM FINISH THAT SELLS**

TOTAL FOOD MACHINES

WORKING IN PARTNERSHIP WITH

Tel: 0044 (0) 2890 994 202

totalfoodmachines.com

HAND-APPLIED LABEL

INCONSISTENT. CRINKLED. LETS YOUR PRODUCT DOWN.

VS

WRAP-AROUND BANDING (SMM)

CONSISTENT. PREMIUM. SHOWS OFF YOUR BRAND.

THIN BAND

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